

Test Report

TL-787

Report No.: ET20052101619

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Customer Information:

Customer..... : Nanjing Honney Medical Apparatus and Instruments Co.,Ltd.
Address..... : No.68, Shuanggao Road, Economic Development Zone,
Gaochun District, Nanjing,China

Sample Information:

Sample Name..... : Filtering half mask
Sample Specification.. : ZD03
Sample Classification.. : FF23
Sample Description... : Samples in good condition
Sampled Method..... : All parts were received from customer
Receipt Date..... : 2020-06-07

Testing Information:

Test Items..... : Total inward leakage, Penetration of filter material, etc.
Test Reference..... : EN 149: 2001+A1: 2009
Test Result..... : Please refer to the following pages
Test Conclusion..... : The test completed project meets EN149: 2001 + A1: 2009
standard FF23 grade

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Inspected by: Shufeng Wu

Approved by: Shenbin Zhu

Date: 2020-06-18

Date: 2020-06-18

Date: 2020-06-18



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1、 Sample List

Manufacturer	Sample Name	Specification	Material	Lot
Nanjing Honney Medical Apparatus and Instruments Co.,Ltd.	Filtering half mask	ZD03	NON-WOVEN(INNER LAYER,OUTER LAYER)/ MELT BLOWN FABRIC/ FILTER SPUNLACE NONWOVEN	20200607

2、 Sample Photos



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Appendix 1: Visual inspection

1.1. Visual inspection: The visual inspection shall include the marking and information supplied by the manufacturer.

1.2. Result: Not tested

1.3. Note: As requested by the client, marking and information supplied by the manufacturer was not inspected.

Appendix 2: Package

2.1. Package: Particle filtering half masks shall be offered for sale packaged in such a way that they are protected against mechanical damage and contamination before use.

2.2. Result: Pass

2.3. Note: In accordance with the requirement.

Appendix 3: Material

3.1. Material: Materials used shall be suitable to withstand handling and wear over the period for which the particle filtering half mask is designed to be used. Any material from the filter media released by the air flow through the filter shall not constitute a hazard or nuisance for the wearer. After undergoing the conditioning described in 8.3.1 none of the particle filtering half masks shall have suffered mechanical failure of the facepiece or straps. When conditioned in accordance with 8.3.1 and 8.3.2 the particle filtering half mask shall not collapse.

3.2. Result: Pass

3.3. Note: No mechanical failure after undergoing the conditioning described in 8.3.1. No collapse when conditioned in accordance with 8.3.1 and 8.3.2.

Appendix 4: Cleaning and disinfecting

4.1. Cleaning and disinfecting: If the particle filtering half mask is designed to be re-usable, the materials used shall withstand the cleaning and disinfecting agents and procedures to be specified by the manufacturer.

4.2. Result: N/A

4.3. Note: Single shift use only.

Appendix 5: Practical performance

5.1. Practical performance: The particle filtering half mask shall undergo practical performance tests under realistic conditions.

5.2. Result: Pass

5.3. Note: No imperfections

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Appendix 6: Finish of parts

6.1. Finish of parts: Parts of the device likely to come into contact with the wearer shall have no sharp edges or burrs.
6.2. Result: Pass
6.3. Note: No sharp edges or burrs.

Appendix 7: Total inward leakage

7.1. Total inward leakage: For particle filtering half masks fitted in accordance with the manufacturer's information, at least 46 out of the 50 individual exercise results (i.e. 10 subjects x 5 exercises) for total inward leakage shall be not greater than: 25% for FFP1, 11% for FFP2, 5% for FFP3 and, in addition, at least 8 out of the 10 individual wearer arithmetic means for the total inward leakage shall be not greater than 22% for FFP1, 8% for FFP2, 2% for FFP3

7.2. Result: Pass

7.3. Note:

Subject	Sample No.	Condition	Walk (%)	Head Side/side (%)	Head up/down (%)	Talk (%)	Walk (%)	Mean (%)
Li	1	A.R.	1.96	2.30	2.28	1.31	1.98	1.50
Zhang	2	A.R.	2.82	4.07	4.72	3.45	3.35	3.63
Yang	3	A.R.	3.16	2.08	3.72	3.03	2.11	2.82
Liu	4	A.R.	1.97	2.30	1.70	2.82	1.25	2.00
Xu	5	A.R.	2.53	3.20	4.39	3.79	3.40	3.46
Sun	6	T.C.	3.19	4.27	1.89	2.24	3.69	3.05
Shen	7	T.C.	1.55	2.11	1.52	1.43	1.25	1.57
Zhu	8	T.C.	2.37	3.74	2.97	2.98	3.93	3.20
Wu	9	T.C.	2.85	3.88	2.82	1.99	2.20	2.75
Xie	10	T.C.	1.64	1.20	1.71	0.94	1.44	1.38

50 out of the 50 individual exercise results \leq 5%
10 of the 10 individual arithmetic means \leq 2 %

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Subject	Face length	Face length	Face Depth	Mouth Width
Li	128	133	109	48
Zhang	115	146	113	55
Yang	109	126	109	51
Liu	108	120	113	51
Xu	114	135	113	54
Sun	126	153	119	56
Shen	112	138	121	59
Zhu	119	146	120	53
Wu	123	150	115	53
Xie	119	141	118	58

Appendix 8: Penetration of filter material

8.1. Penetration of filter material: The penetration of the filter of the particle filtering half mask shall meet the requirements of Table 1.

	Sodium chloride test 95 l/min	Paraffin oil test 95 l/min
FFP1	≤20%	≤20%
FFP2	≤6%	≤6%
FFP3	≤1%	≤1%

8.2. Result: Pass

8.3. Note:

Aerosol	Condition	Sample No.	Penetration (%)	Assessment
Sodium Chloride test	As received	11	0.25	
		12	0.44	
		13	0.38	
	Simulated wearing treatment	14	0.29	
		15	0.35	
		16	0.23	
	Mechanical strength+ Temperature conditioned	17	0.58	
		18	0.67	
		19	0.62	

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Paraffin oil test	As received	20	0.68
		21	0.79
		22	0.71
	Simulated wearing treatment	23	0.76
		24	0.85
		25	0.73
	Mechanical strength+ Temperature conditioned	26	0.88
		27	0.97
		28	0.96
Flow conditioning: Single filter: 95.0 L/min			

Appendix 9: Compatibility with skin

9.1. Compatibility with skin: Materials that may come into contact with the wearer's skin shall not be known to be likely to cause irritation or any other adverse effect to health.

9.2. Result: Pass

9.3. Note: No irritation or any other adverse effect to health.

Appendix 10: Flammability

10.1. Flammability: When tested, the particle filtering half mask shall not burn or not to continue to burn for more than 5 s after removal from the flame.

10.2. Result: Pass

10.3. Note:

Condition	Sample No.	Result	Assessment
As received	29	No Burn	Pass
	30	No Burn	
Temperature conditioned	31	No Burn	
	32	No Burn	

Appendix 11: Carbon dioxide content of the inhalation air

11.1. Carbon dioxide content of the inhalation air: The carbon dioxide content of the inhalation air (dead space) shall not exceed an average of 1,0 % (by volume)

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11.2. Result: Pass

11.3. Note:

Condition	Sample No.	Result		Assessment
As received	33	0.5%	Mean value 0.4%	Pass
	34	0.4%		
	35	0.4%		

Appendix 12: Head harness

12.1. Head harness: The head harness shall be designed so that the particle filtering half mask can be donned and removed easily. The head harness shall be adjustable or self-adjusting and shall be sufficiently robust to hold the particle filtering half mask firmly in position and be capable of maintaining total inward leakage requirements for the device.

12.2. Result: Pass

12.3. Note: Head harness can be donned and removed easily, adjustable or self-adjusting and have sufficiently robust to hold the particle filtering half mask firmly.

Appendix 13: Field of vision

13.1. Field of vision: The field of vision is acceptable if determined so in practical performance tests.

13.2. Result: Pass

13.3. Note: Pass the practical performance tests.

Appendix 14: Exhalation valve

14.1. Exhalation valve: A particle filtering half mask may have one or more exhalation valve(s), which shall function correctly in all orientations. If an exhalation valve is provided it shall be protected against or be resistant to dirt and mechanical damage and may be shrouded or may include any other device that may be necessary for the particle filtering half mask to comply with 7.9. Exhalation valve(s), if fitted, shall continue to operate correctly after continuous exhalation flow of 300 l/min over a period of 30s. When the exhalation valve housing is attached to the faceblank, it shall withstand axially a tensile force of 10N applied for 10s.

14.2. Result: N/A

14.3. Note: No exhalation valve.

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Appendix 15: Breathing resistance

15.1. Breathing resistance: The breathing resistance apply to valved and valveless particle filtering half masks and shall meet the requirements of Table 2.

Classification	Maximum permitted resistance (mbar)		
	Inhalation		Exhalation
	30 l/min	95 l/min	160 l/min
FFP1	0.6	2.1	3.0
FFP2	0.7	2.4	3.0
FFP3	1.0	3.0	3.0

15.2. Result: Pass

15.3. Note:

	Flow rate	36					37					38					
		A	B	C	D	E	A	B	C	D	E	A	B	C	D	E	
As received	Inhalation	30 l/min	0.5	0.4	0.4	0.4	0.4	0.4	0.5	0.4	0.5	0.5	0.5	0.5	0.4	0.5	0.5
		95 l/min	1.8	1.7	1.7	1.7	1.6	1.8	1.8	1.7	1.7	1.8	1.6	1.6	1.7	1.6	1.6
	Exhalation	160 l/min	2.5	2.4	2.4	2.4	2.4	2.3	2.4	2.5	2.5	2.3	2.5	2.5	2.4	2.5	2.4
Simulated wearing treatment	Inhalation	30 l/min	0.5	0.5	0.4	0.5	0.5	0.4	0.4	0.4	0.4	0.5	0.4	0.4	0.4	0.4	0.5
		95 l/min	1.7	1.7	1.8	1.6	1.8	1.8	1.7	1.6	1.8	1.7	1.7	1.7	1.7	1.7	1.7
	Exhalation	160 l/min	2.3	2.5	2.5	2.4	2.5	2.4	2.5	2.4	2.4	2.4	2.5	2.3	2.3	2.4	2.3
Temperature conditioned	Inhalation	30 l/min	0.5	0.5	0.5	0.4	0.5	0.4	0.5	0.4	0.4	0.4	0.4	0.4	0.5	0.5	0.4
		95 l/min	1.7	1.7	1.7	1.6	1.6	1.7	1.6	1.6	1.8	1.6	1.8	1.7	1.7	1.8	1.7
	Exhalation	160 l/min	2.5	2.4	2.4	2.3	2.4	2.4	2.4	2.4	2.5	2.5	2.4	2.4	2.5	2.4	2.5
Assessment		Pass															

A: facing directly ahead, B: facing vertically upwards, C: facing vertically downwards, D: lying on the left side, E: lying on the right side